



2 Flute Up Cut Spiral End Mill – Solid Carbide + Coated

Suggested Feeds & Speeds

Please Note: The suggested speeds and feeds below are generalised, and do not take factors such as machine rigidity, spindle power and motor power into account. The parameters outlined are a guideline for fine tuning the perfect cut recipe for your machine and parts. We will not be held responsible for any damage or breakage to tools when using these settings.

SPINDLE SPEED - 18 000 RPM					
Part #:	Diameter	Wood / Plywood		MDF / Laminates	
		Feed Rate MM/Min	Chip Load Per Tooth	Feed Rate MM/Min	Chip Load Per Tooth
WCP-2F-UC-**-**-/-D2-L22-S**-**	2	1150	0.03	2325	0.06
WCP-2F-UC-**-**-/-D3.175-L**-S**-**	3.175	1750	0.06	2625	0.075
WCP-2F-UC-**-**-/-D4-L**-S**-**	4	1750	0.047	3500	0.0097
WCP-2F-UC-**-**-/-D5-L**-S**-**	5	4500	0.125	5375	0.15
WCP-2F-UC-**-**-/-D6-L**-S**-**	6	4500	0.125	5375	0.15
WCP-2F-UC-**-**-/-D8-L**-S**-**	8	4500	0.125	5375	0.15
WCP-2F-UC-**-**-/-D10-L**-S**-**	10	5750	0.16	9750	0.27
WCP-2F-UC-**-**-/-D12-L**-S**-**	12	5000	0.142	8750	0.24